



UNLESS OTHERWISE STATED, WELD PARAMETER TO BE:		UNLESS OTHERWISE STATED, LINEARITY TOLERANCE TO BE:	
CRACK	Not Permitted	0.1mm < DIM < 100mm	± 0.1mm
WELD HEIGHT	h=0-3mm	100mm < DIM < 500mm	± 1.0mm
	k=3/4 t	500mm < DIM < 1000mm	± 1.5mm
	t ≥ 1	1000mm < DIM < 2000mm	± 2.0mm
	Ø=	2000mm < DIM	± 3.0mm

APPROVED		REV.	11192x000x0200
STANDARD		TITLE	GENERAL ARRANGEMENT B
CHECKED		DRAWING NO.	E40-GNGD-99A-B
DESIGNED			
DATE	2014.12.11		
SCALE	1:1		
PROJECTION			

MAX	QTY	REV.	FILE NO.	SIGNATURE	DATE

STUART POWER LTD