



UNLESS OTHERWISE STATED, WELD PARAMETER TO BE:		UNLESS OTHERWISE STATED, LINEARITY TOLERANCE TO BE:	
GROOVE	t < 3 mm	5mm	0.1mm < DIM < 50mm
	t > 3 mm	≥ 6.5t	50mm < DIM < 100mm
WELD HEIGHT	BUTT WELDING	h=0-3mm	100mm < DIM < 200mm
	FILLET WELDING	k=3/4 t	500mm < DIM < 1000mm
	LAP WELDING	3 > t	1000mm < DIM < 2000mm
	PLUG WELDING	Ø=	2000mm < DIM
			Δ ± 0.5mm
			Δ ± 1.0mm
			Δ ± 1.5mm
			Δ ± 2.0mm
			Δ ± 2.5mm
			Δ ± 3.0mm

APPROVED		SIZE	12192x3000x3200
STANDARD		TITLE	GENERAL ARRANGEMENT A
CHECKED		DRAWING NO.	E40-GNGD-99A-A
DESIGNED		DATE	2014.12.12
DATE	2014.12.12	SCALE	1:1
SCALE	1:1	PROJECTION	First Angle
PROJECTION	First Angle		

